# **Data Sheet**

Model No.: SP-MBP278BPV

View angle:110

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Tentative Product	*********	******		HDS-278-SP128
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ABSOLUTE MAXIMUM RATINGS  ELECTRO-OPTICAL CHARACTERISTICS.  LUMINOUS FLUX RANK  ELECTRICAL RANK  CORRELATED COLOR TEMPERATURE RANK  CHARACTERISTICS  LEDS AND EYE SAFETY:	
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#### Introduction

- The information contained herein is presented only as a guide for the applications of our products. No responsibility is assumed by SP for any infringements of intellectual property or other rights of the third parties which may result from it use.
- SP is continually making an effort to improve the quality of its products. Nevertheless, semiconductor devices in general can malfunction or fail due to their inherent electrical sensitivity and vulnerability to physical stress. It is the responsibility of the buyer, when utilizing SP products, to comply with the standards of safety in making a safe design for the entire system, and to avoid situations in which a malfunction or failure of such SP products cause loss of human life, bodily injury or damage to property.
- The SP products listed in this document are intended for usage in general electronics (computer, personal equipment, office equipment, industrial robotics, domestic, etc...)
   These products are neither intended nor warranted for usage in equipment that requires extraordinarily high quality and/or reliability or a malfunction or failure of which may cause loss of human life or bodily injury.
- In developing your designs, please ensure that SP products are used within specified operating ranges as set forth in the most recent SP products specifications.
- Also, please keep in mind of the precautions listed in this document.

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## **Product Specification**

	Specification	Material	Quantity
Total Flux	Typical 70lm		
	@700mA/ Ta= 25°℃		
Correlated	3000K~9000K		
Color	@700mA/ Ta=25°C		
Temperature			
V <sub>F</sub>	3.03-3.99V		
	@700mA/ Ta=25°C		
I <sub>R</sub>	SP standard		
Resin	White	Epoxy resin	
Tube	SP standard	Conductive	50pcs per tube
Label	SP standard	Paper	
Carton	SP standard	Paper	Non-specified

Others:

## ATTENTION: Electric Static Discharge (ESD) protection

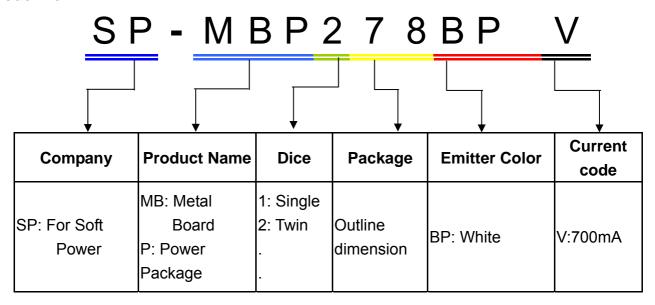
The symbol shown on the page herein to introduce 'Electro-Optical Characteristics'. ESD protection for GaP and AlGaAs based chips is still necessary even though they are safe in low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are

**STATIC SENSITIVE devices**. ESD protection has to considered and taken in the initial design stage. If manual work/process is needed, please ensure the device is well protected from ESD during all the process.

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Description of Model No. and Lot No. Model No.



Lot No.

Code 1	Code 2	Code 3	Code 4, 5	Code 6, 7	Code 9	Code 10
	Mfg. Year	Mfg. Month	Mfg. Date	lLots	Resin Color	Packaging

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Internal Tracing Code	Z: 2000 1: 2001 	1: Jan. 2: Feb.  9: Sep. A: Oct. B: Nov. C: Dec.	1~31/ (30)	01~99, A,B,C	D: Milky White	T: Taped Reel
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#### **Product Feature**

- Wide view angle
- Easy to fixed
- No UV
- Long operating time (Up to 50,000hrs)
- Lower forward voltage operated

#### **Application**

- Reading lights (car, bus, aircraft)
- Portable (flashlight, bicycle)
- Task lighting
- Garden lighting
- Rail lighting

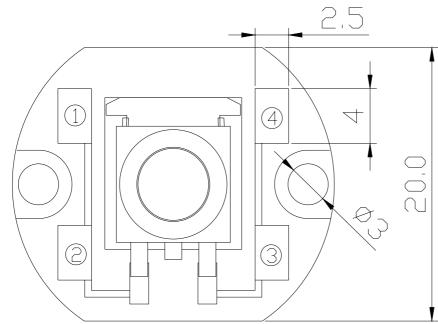
- More energy efficient than incandescent and most halogen lamps
- ESD: InGaN/Al₂O₃ with 8KV
- Instant light (less than 100nS)
- Wayside lighting
- LCD Backlights
- Light Guides
- Traffic signaling
- Architectural lighting

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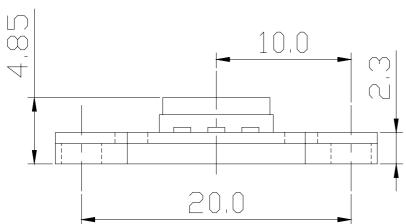


# **Product Out Line Dimension (SP-MBP278BPV)**

Tolerance: +/-0.1



- ① :Cathode
- 2:Cathode
- 3:Anode
- 4:Anode



# **Electro-Optical**

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# **Absolute Maximum Ratings**

 $(T_a = 25^{\circ}C)$ 

Parameter	Rating	Unit	Conditions
DC Forward Current*1	800	mA	-
Peak Pulsed Forward Current *2	1000	mA	-
Reverse Voltage	5	V	-
LED junction Temperature	120	$^{\circ}\!\mathbb{C}$	-
Operating Temperature	-30~+85	$^{\circ}\!\mathbb{C}$	-
Storage Temperature	-40~+120	$^{\circ}\!\mathbb{C}$	-
Soldering Temperature	260	$^{\circ}\!\mathbb{C}$	For 5 sec. Max.

<sup>\*1:</sup> Proper current derating must be observed to maintain junction temperature below the maximum

# **Electro-Optical Characteristics**

 $(T_a = 25^{\circ}C)$ 

Parameter	Symbol	Min.	TYP.	Max.	Unit
Viewing angle	2θ ½	-	110	-	Deg.
Forward Voltage (I <sub>F</sub> =700mA)	$V_{F}$	3.03	-	3.99	V
Luminous Flux	Flux	40	70	-	lm
Correlated Color Temperature	CCT	3000	-	9000	K
Temperature Coefficient of Forward Voltage	$\Delta V_F/\Delta T$	-	-2	-	mV/°C
Thermal Resistance Junction to Board (I <sub>F</sub> =700mA)	Rθ <sub>J-B</sub>	-	20	-	°C/W

#### **Luminous Flux Rank**

Rank Code	Symbol	Condition	Min.	Тур.	Max.	Unit
Full			39.8	-	113.6	
PR			39.8	-	51.7	
PS	ФV	I <sub>F</sub> =700mA	51.7	-	67.2	lm
PT			67.2	-	87.4	
PV			87.4	-	113.6	

Note: It maintains a tolerance of  $\pm 10\%$  on flux

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<sup>\*2:</sup>tp≦10µs, Duty cycle=0.01



# **Electrical Rank**

Rank Code	Symbol	Condition	Min.	Тур.	Max.	Unit
Full			3.03	-	3.99	
P5			3.03	-	3.27	
P6	$V_{F}$	I <sub>F</sub> =700mA	3.27	-	3.51	V
P7			3.51	-	3.75	
P8			3.75	-	3.99	

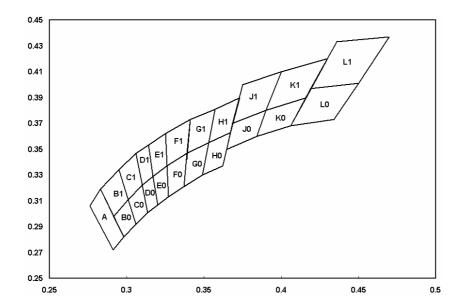
Note: It maintains a tolerance of  $\pm 0.1V$  on forward voltage measurements

# **Correlated Color Temperature Rank**

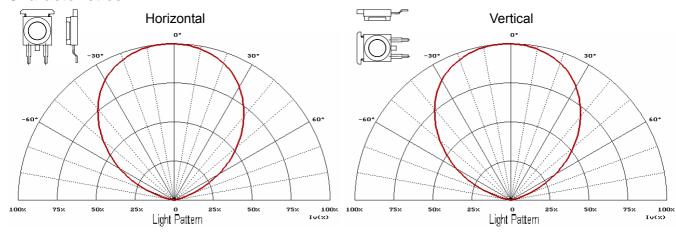
Color	Bin Code	Min.	Тур.	Max.
	L1	2,750	3,000	3,250
	LO	2,750	3,000	3,250
	K1	3,250	3,500	3,750
Warm White	K0	3,250	3,500	3,750
vvaiiii vviiite	J1	3,750	4,000	4,250
	J0	3,750	4,000	4,250
	H1	4,250	4,500	4,750
	H0	4,250	4,500	4,750
	G1	4,750	5,000	5,250
	G0	4,750	5,000	5,250
	F1	5,250	5,500	5,750
Pure White	F0	5,250	5,500	5,750
Pure writte	E1	5,750	6,000	6,250
	E0	5,750	6,000	6,250
	D1	6,250	6,500	6,750
	D0	6,250	6,500	6,750
	C1	6,750	7,000	7,500
	CO	6,750	7,000	7,500
Cold White	B1	7,500	8,000	8,500
	В0	7,500	8,000	8,500
	А	8,500	9,000	9,500

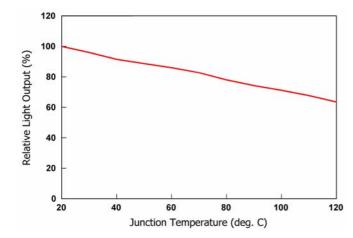
Note: It maintains a tolerance of  $\pm 5\%$  on CCT

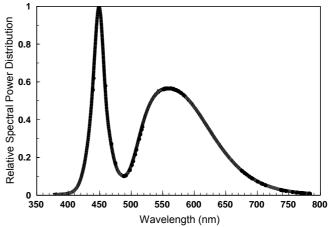
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#### **Characteristics**

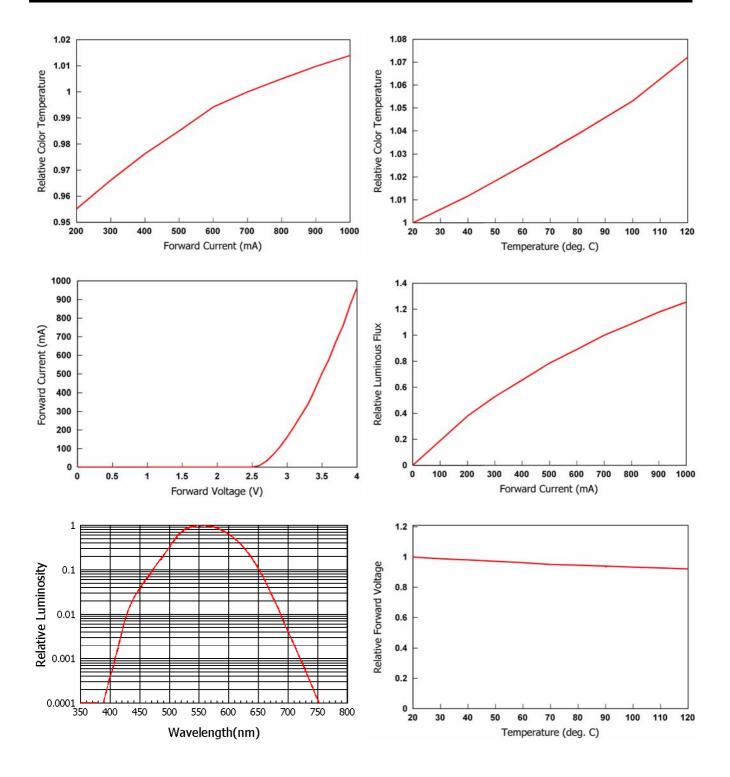






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#### **LEDs and Eye Safety:**

In the 1993 edition of IEC-60825-1, LEDs were included: "Throughout this part 1 light emitting diodes (LED) are included whenever the word "laser" is used. "The CENELEC document EN 60825-1 contains all the technical content of the IEC standard.

The scope of the IEC standard status that "...products which are sold to other manufacturers for use as components of any system for subsequent sale are not subject to IEC 60825-1, since the final product will itself be subject to this standard. "Therefore, it is important to determine the Laser Safety Class of the final product. However, it is important that employees working with LEDs are trained to use them safely.

Most of the products containing LEDs will fall in either Class 1 or Class 2. A Class 1 label is optional:

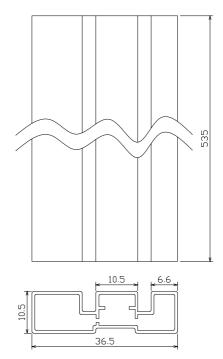
#### **CLASS 1 LED PRODUCT**

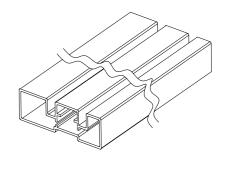
If a label is not used, this description must be included in the information for the user. Amendment 2 to IEC 60825-1 is expected to be published in January 2001. The CENELEC equivalent is expected to follow three months after the IEC publication. This document contains increased Class 1 and Class 2 limits, as well as the introduction of less restrictive Class 1M and Class 2M.

For the exact classification and further information, the IEC document can be used:

IEC-60825-1 ISBN 2-8318-4169-0

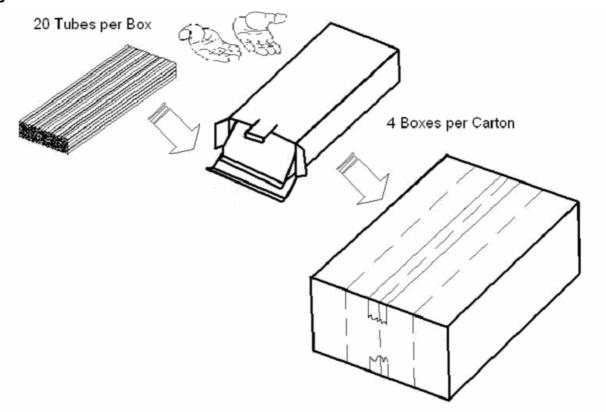
# Tube and Packing Tube Dimension





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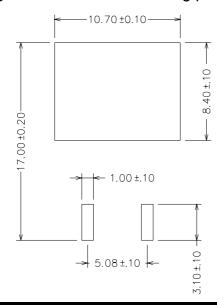
# **Packing Model**



# **Precaution of Application**

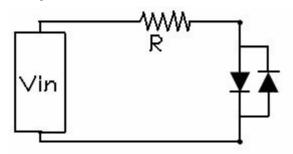
# **Designing 1: Soldering Pattern**

The dimensions of the recommended soldering pattern may not meet every user. Please confirm and study first before designing the soldering pattern in order to obtain the best performance of soldering. Recommended soldering pattern is listed below:



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#### **Designing 2: Circuit Layout**



#### **Designing 3: Max Rating**

Any application should refer to the specifications of absolute maximum ratings.

#### **Storage**

It's recommended to store the products in the following conditions:

Humidity: 60 %RH Max.

Temperature:  $5^{\circ}$ C  $\sim$ 30°C  $(41^{\circ}$ F $\sim$ 86°F)

Shelf life in sealed bag: 6 month at<40° and <90%RH.

#### **Soldering**

Manual soldering

Soldering tin material: tin 6/4 alloy or contained Ag.

To prevent cracking, please bake before manual soldering.

Temperature at tip of iron :  $300^{\circ}C\pm5^{\circ}C$  Max.(25W)

It's banned to load any stress on the resin during soldering.

Soldering time: 3±1sec

#### Cleaning

The conditions of cleaning after soldering:

An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.

Temperature Time: <50°C x30sec, or <30°C x3min

Ultra sonic cleaning: < 15W/ bath; Bath volume: 1liter max.

Curing: 100°C max, <3min

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# **Reliability Test**

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Item	Duration	Standard MIL-STD 883 Ref	Is Reference JIS C 7021 Ref	Conditions	Criteria
High Temperature Operating Life (HTOL)	1000 Hours			(Note 1)	Note 2
Room Temperature Operating Life (RTOL)	1000 Hours			25°C,I <sub>F</sub> =max DC (Note 1)	Note 2
Low Temperature Operating Life (LTOL)	1000 Hours			-40°C, I <sub>F</sub> =max DC	Note 2
Wet High Temperature Operating Life (WHTOL)	1000 Hours		Method B-11, Condition C	85°C/85%RH, I <sub>F</sub> =max DC	Note 2
Powered Temperature Cycle (PTMCL)	200 Cycles			ON/ 5min OFF, I <sub>F</sub> =max DC	Note 2
Non Operating Temperature Cycle (TMCL)	200 Cycles	1010	Method A-4	-40°C/120°C, 30min dwell/ 5 min xfer	No Catastrophic
High Temperature Storage Life (HTSL)	1000 Hours	1005	Method B-10	110°C, non operating	Note 2
Low Temperature Storage Life (LTSL)	1000 Hours	1005	Method B-12	-40°C, non operating	Note 2
Non Operating Thormal Check (TMCK)	200 Cycles			-40°C/110°C, 20min	No
Non Operating Thermal Shock (TMSK)	200 Cycles			dwell/<20 sec xfer	Catastrophic
Non Operating Thermal Shock (TMSK)	200 Cycles			-40°C/120°C, 20min dwell/<20 sec xfer	No Catastrophic
Mechanical Shock	5 Shocks	2002	Method A-7 Condition F	1500G, 0.5 sec pulse, 5shocks each 6 axis	No Catastrophic
Natural Drop	3X		Method A-8	On concrete from 1.2m	No Catastrophic
Variable Vibration Frequency		2007	Method A-10 Condition D	10-2000-10 Hz, log or linear sweep rate 20G about 1min, 1.5mm, 3X/axis	No Catastrophic
Variable Vibration Frequency		2007	Method A-10 Condition D	10-55-10 Hz, ± 0.75mm, 55-2000, 10G, 1 octive/min, 3X/axis	No Catastrophic
Random Vibration				6G RMS from 10 to 2KHz, 10min/axis	No Catastrophic
Solder Heat Resistance (SHR)				260°C±5°C, 10 sec	No Catastrophic
Solder ability				Steam age for 16hr, then solder dip at 245 °C for 5sec	Solder Coverage
Lead Strength				1 lb, 30sec	No Catastrophic
Lead Fatigue				1 lb, 3X45° bend	No Catastrophic
Salt Atmosphere	48 Hours	1009		35℃	No Catastrophic

Note 1:Depending on the maximum de-rating curve

Note 2:Failure criteria includes units with catastrophic failure, or units with greater than 50% lv degradation at 1000 hours, or an average lv degradation for the test of greater than 35% at 1000 hours

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# **Revise Notes**

Rev.	Descriptions	Date	Name
1.0		6/17/2005	Ricky_Wu
1.1	1. Modify the Absolute Maximum Rating(700mA changed to 800mA) and add the *1	9/5/2005	Ricky_Wu

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